



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4021-7

Job Sheet 175865



Part No: D4021-7

Job Qty: 30 ea

Part Name: Hoop



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 4/11/18

Job Tracking No:

Due Date: 4/18/18

Created By: Jason Leroux

Type: Stock

Description:

Note: DWG REV B SHEET 3 IPP RevA: new issue DD 09.11.25 verified by:EC IPP Rev:B as per dwg REV.A DD 10.02.22 verified by:EC IPP Rev:C as per dwg revB DD 10.04.20 verified by:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	30 Ea		4/17/18	0.00	0.00	Start Up Waterjet		
100	Waterjet	30 pcs		4/17/18	0.02	11.67	Waterjet1 / Omax		OK 18/04/13
110	QC	30 pcs		4/17/18	0.00	0.00	QC2 Waterjet-3		OK 18/04/13
120	QC	30 pcs		4/17/18	0.00	0.00	QC8-4		OK 18/04/13
130	Large Fab	30 pcs		4/18/18	0.00	10.20	Large Fab 8		OK 18/04/13
140	QC	30 pcs		4/18/18	0.00	0.00	QC5		OK 18/04/13
150	Packaging	30 pcs		4/18/18	0.00	0.00	Packaging3 Large Fab		OK 18/04/13
160	QC21-SA	30 Ea		4/18/18	0.00	0.00	QC21		OK 18/05/04

Part Op 100 - 1- Cut as per dwg D4021 2- Deburr as required

Descriptions: 130 - MAKE CHAMFER AS PER DWG

150 - LOCATION: WA004

Open holes to size as per dwg

DAS
21
9-89

MAY 04 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304B0.625X3.000	304 Bar .625 X 3.00	12.4980 ft (.4166 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304B0.625X3.000	12	9	0

Part Specifications

Specifications could not be found.

Plex 4/11/18 11:37 AM dart.leroux.jason



Container No: S060744



Part: D4021-7

Job No: 175865

Serial No/Batch: S060744

Revision:
Inspector:

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Date: 04/13/16

